

PRODUCTION OF FAN-COILS, PRODUCTION OF IRON AND PLASTIC PRODUCTS



Edition 8.1 2018

SILPA Ltd. is a part of “P&C Automotive” international corporate.



With a total surface of 52.000 m² and a covered area of 10.000 m². Silpa company has been manufacturing thermoplastic since 2004.

Now the offered services to our customers are:

- Thermoplastic molding;
- Blanking and drawing sheet;
- Welding point for small and medium dimensions;
- Painting Plant
- Production of Fan-coils

QUALITY CERTIFICATE : ISO 9001:2015
Successfull passed audit IATF 16949



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SGS

Certificate BG15/92941

The management system of

Silpa Ltd.

24, Lodoviko Milanezi str.,
3600 Lom, Bulgaria



has been assessed and certified as meeting the requirements of

BS OHSAS 18001:2007

For the following activities

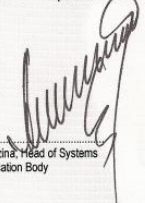
Production of Fan-coils. Production of iron and plastic products.

Further clarifications regarding the scope of this certificate and the applicability of BS OHSAS 18001:2007 requirements may be obtained by consulting the organization

This certificate is valid from 07 September 2015 until 06 September 2018
and remains valid subject to satisfactory surveillance audits.
Re certification audit due before: 30 July 2018
Issue 1. Certified since 07 September 2009

Authorised by


D. Markin, Managing Director


A. Amzina, Head of Systems
Certification Body



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Certificate BG08/83101

The management system of

Silpa Ltd.

24, L. Milanezi str.
3600 Lom, Bulgaria

has been assessed and certified as meeting the requirements of

ISO 9001:2015

For the following activities

**Production of Fan-coils.
Production of iron and plastic products.**

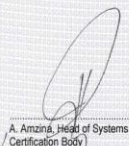
Further clarifications regarding the scope of this certificate and the applicability of ISO 9001:2015 requirements may be obtained by consulting the organization

This certificate is valid from 03 March 2017 until 02 March 2020 and remains valid subject to satisfactory surveillance audits.

Re certification audit due before 07 February 2020
Issue 1. Certified since 03 March 2008

Authorised by

D. Markin, Managing Director

Authorised by

A. Amziná, Head of Systems Certification Body



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Certificate IATF 0204497
Certificate SGS RO15/711041570

The management system of

SILPA Ltd

24 L. Milanezi Street
3600 Lom, Bulgaria

Has been assessed and certified as meeting the requirements of

ISO/TS 16949:2009

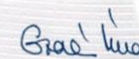
Edition 3

For the following activities

Manufacture of stamped metal parts.

EXCLUSIONS: 7.3 Product Design
3 Year certification is valid from 1 March 2015 until 28 February 2018 and remains valid subject to satisfactory surveillance audits
Version no. 2 Current version updated 23 February 2016

Authorised by



Veto Power Authority



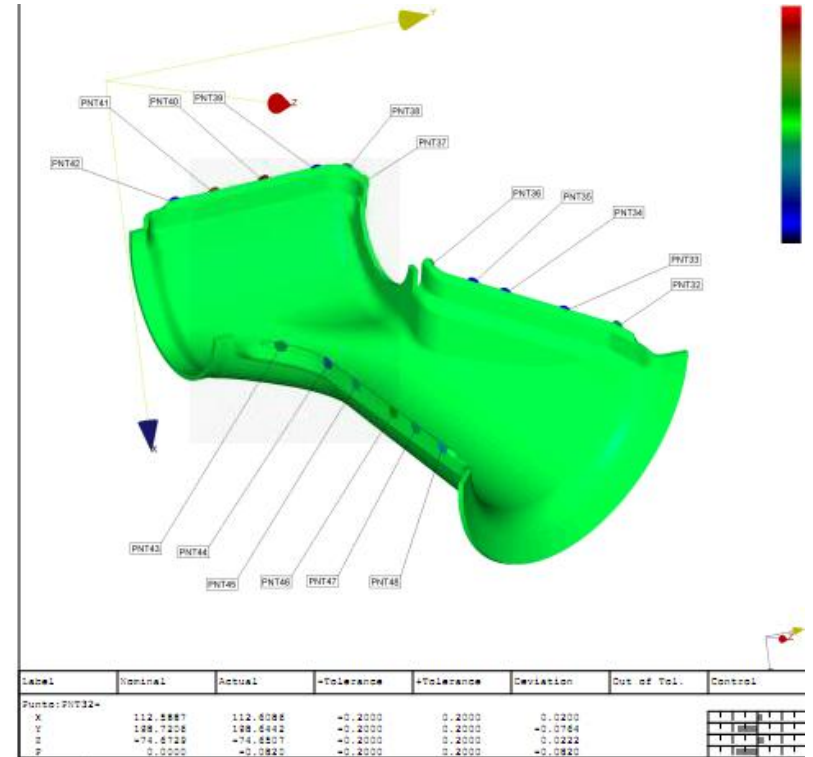
Contracted Office: SGS United Kingdom Ltd, Station Road, Oldbury, B69 4LN, UK.
e mail Neil.Hall@sgs.com

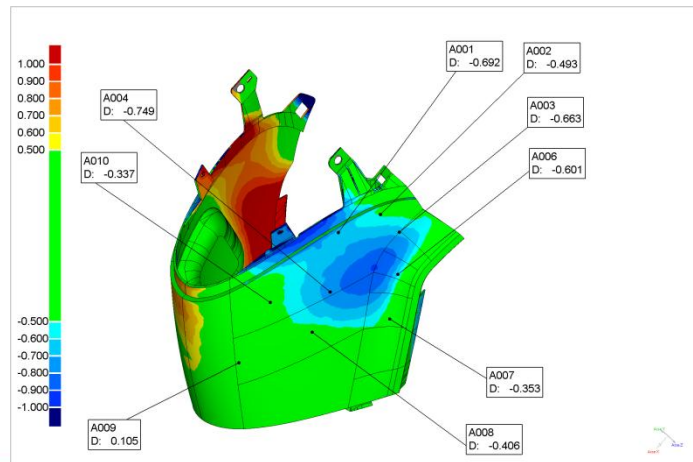
SGS TS -9 1114 M2

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METROLOGY LABORATORY



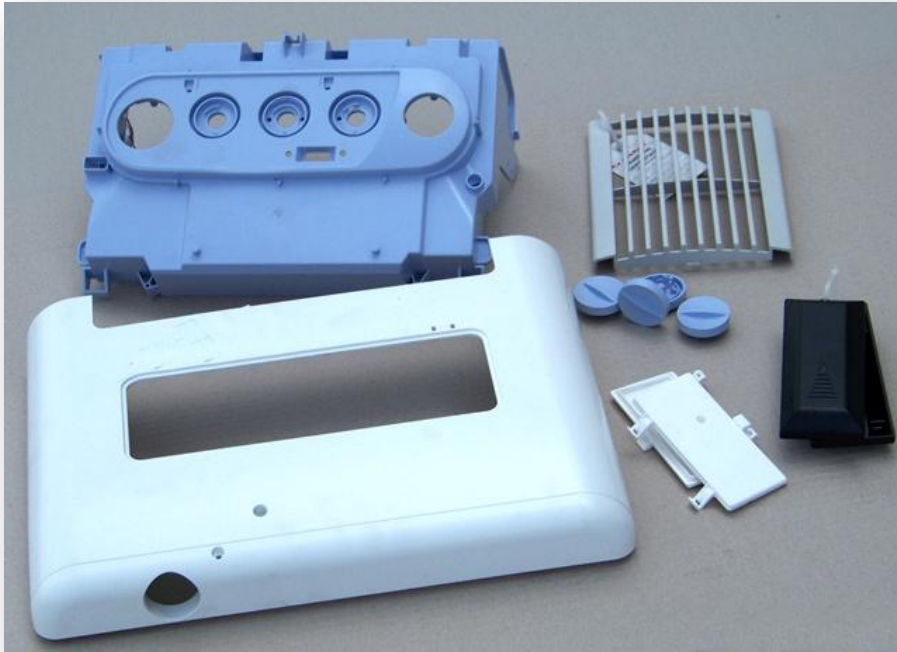


PLASTIC INJECTION MACHINES



<u>MODELS</u>	<u>TON</u>	<u>ACCESSORIES</u>	<u>YEAR</u>
NEGRI BOSSI	80 ton	drying fixture	1986
SANDRETTO	95 ton	drying fixture	1988
NEGRI BOSSI	180 ton	drying fixture + Robot	2016
NEGRI BOSSI	150 ton	drying fixture	1996
NEGRI BOSSI	250 ton	drying fixture + Robot	2015
BMB	450 ton	drying fixture + Robot	1988
BMB	600 ton	drying fixture + Robot	1985





PLASTIC PRODUCTION



IRON SHEET FORMING

<u>MACCHINE</u>	<u>TON</u>	<u>FORMAT</u>	<u>SERVO</u>	<u>TYPE</u>
Press	70 ton	750X750X500	NO	MECHANICAL
Press	100 ton	900X600X340	NO	MECHANICAL
Press	120 ton	900X600X270	NO	MECHANICAL
Press	120 ton	800X700X450	NO	HYDRAULIC
Press	200 ton	1200X1000X900	NO	HYDRAULIC
Press	250 ton	2500X1250X970	NO	MECHANICAL
Press	250 ton	2000X1080X1050	NO	MECHANICAL
Press	300 ton	1500X1200X955	NO	MECHANICAL
Press	300 ton	1500X1300X880	running line electronic reel 3 TON	MECHANICAL
Press	400 ton	1600X1200X1500	NO	HYDRAULIC
Press	400 ton	2710X1600X1150	running line electronic reel 5 TON	MECHANICAL
Press	1000 ton	3200X2000X1572	running line electronic reel 5 TON	MECHANICAL
Press	1200 ton	4200X2000X1572	running line electronic reel 5 TON	MECHANICAL
Press	400 ton			MECHANICAL





250 TON



300 TON



**1000
TON**



400 TON

1200 TON

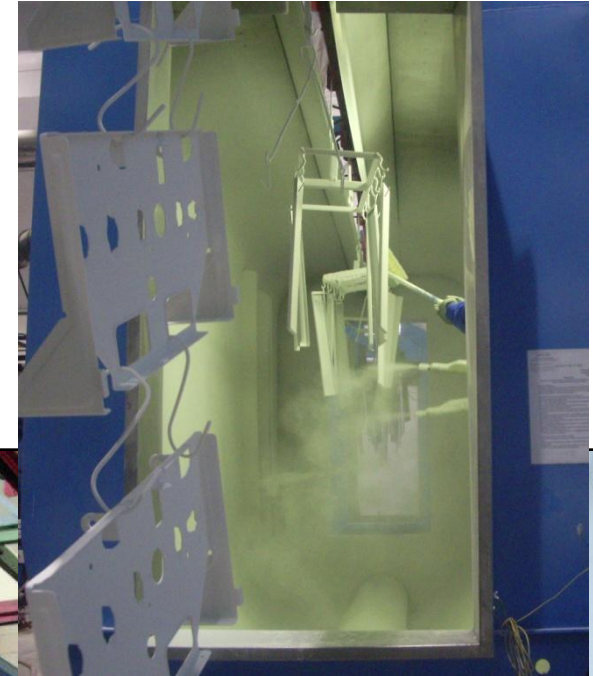




MANUAL WELDING



POWDER COATING





WASHING MACHINE



ROBOTISED POINT WELDING





SILPA HAS AVAILABLE A TOOLING DEPARTMENT THAT ALLOWS TO PERFORM INTERNAL MAINTENANCE





AUTOMOTIVE PRODUCTION





AIR-CONDITIONING PRODUCTION

AUTOMOTIVE PRODUCTION AFTERMARKET



AUTOMOTIVE PRODUCTION AFTERMARKET



FANCOILS



THANK YOU !